



Feasibility Studies on a Hexagonal-Lattice Core for a World-Class Cold Neutron Source

Dylan Prévost (TAMU), Zeyun Wu, Robert E. Williams (NIST)

Presented at ANS National Meeting
June 13th, 2016



Outline of the Talk

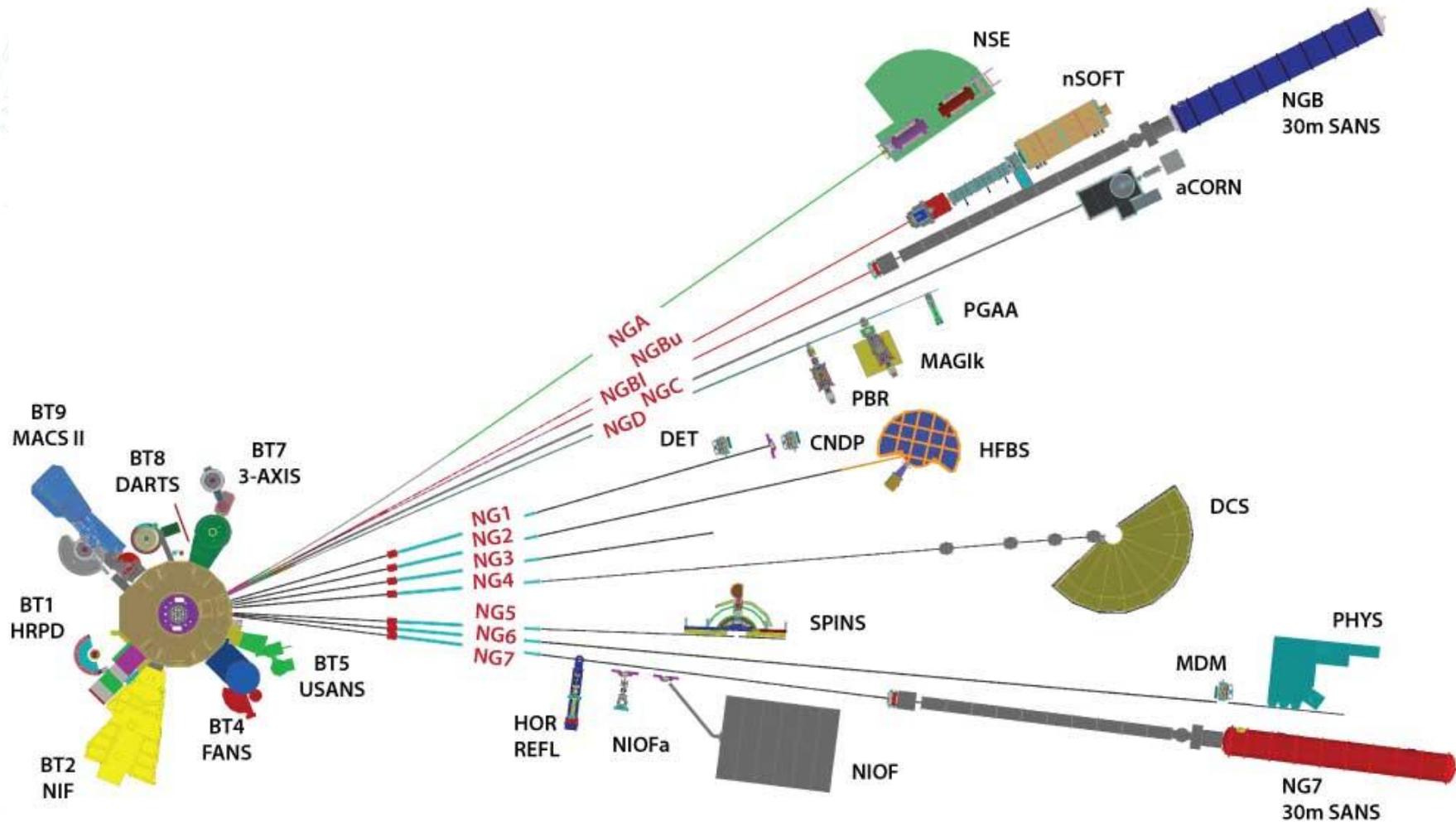
NIST's Cold Neutron (CN) Source

CESR: Cold-Energy-n Source Reactor

CESR design features and comparison

Summary of Successes

CNs → 2/3 of all NCNR Research



Project Inception

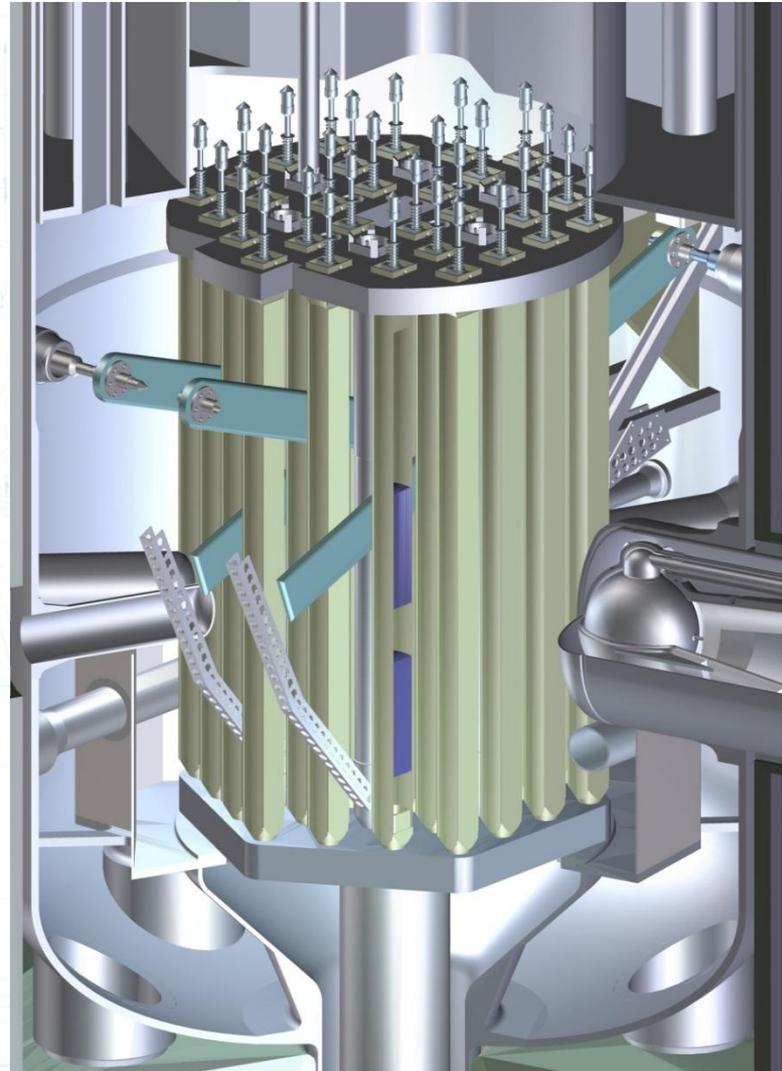
- ▶ **2000+ users annually**, from industry to academia
- ▶ **Finite** reactor life – built in the 1960's!
- ▶ Politics – phasing out of highly-enriched fuels
- ▶ One of the greatest collections of instruments for CN experiments **in the world**

Task:

- ❑ **Design a base conceptual model**
- ❑ **Optimize for CN production**

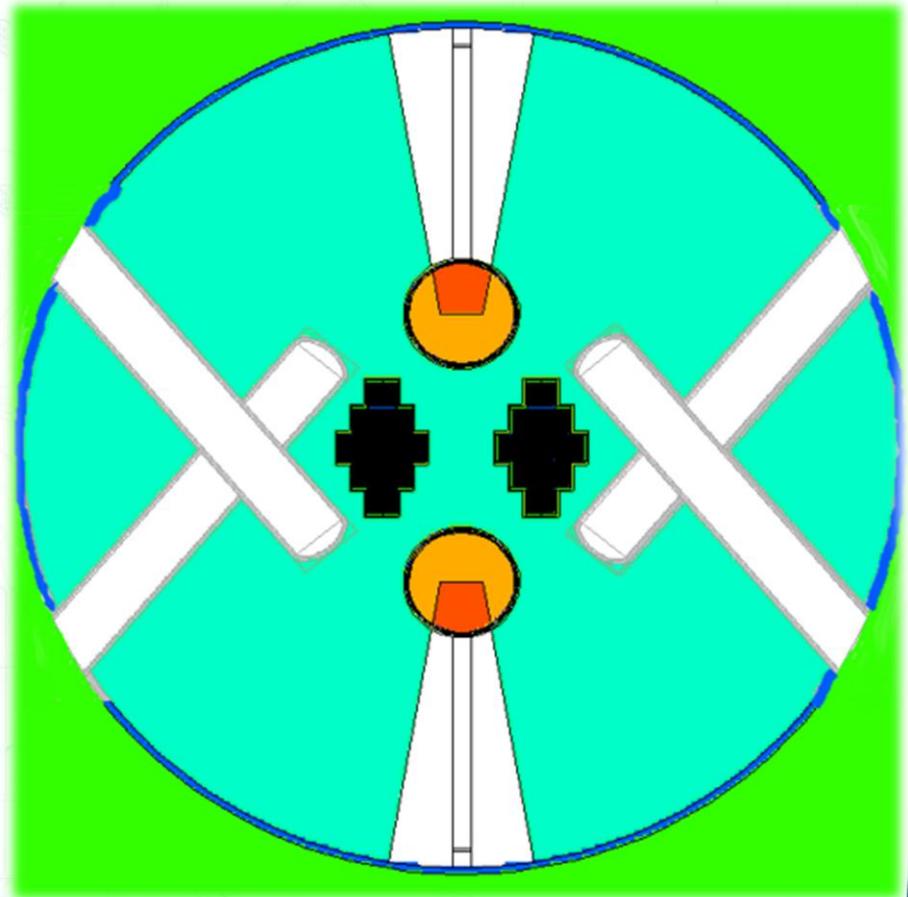
NBSR: Cut-away View

- ▶ Vertical flux trap
- ▶ Highly enriched uranium fuel
- ▶ ~1.2m in diameter
- ▶ Thermal flux **peaks in center**
- ▶ **Fast flux is low** near CNS

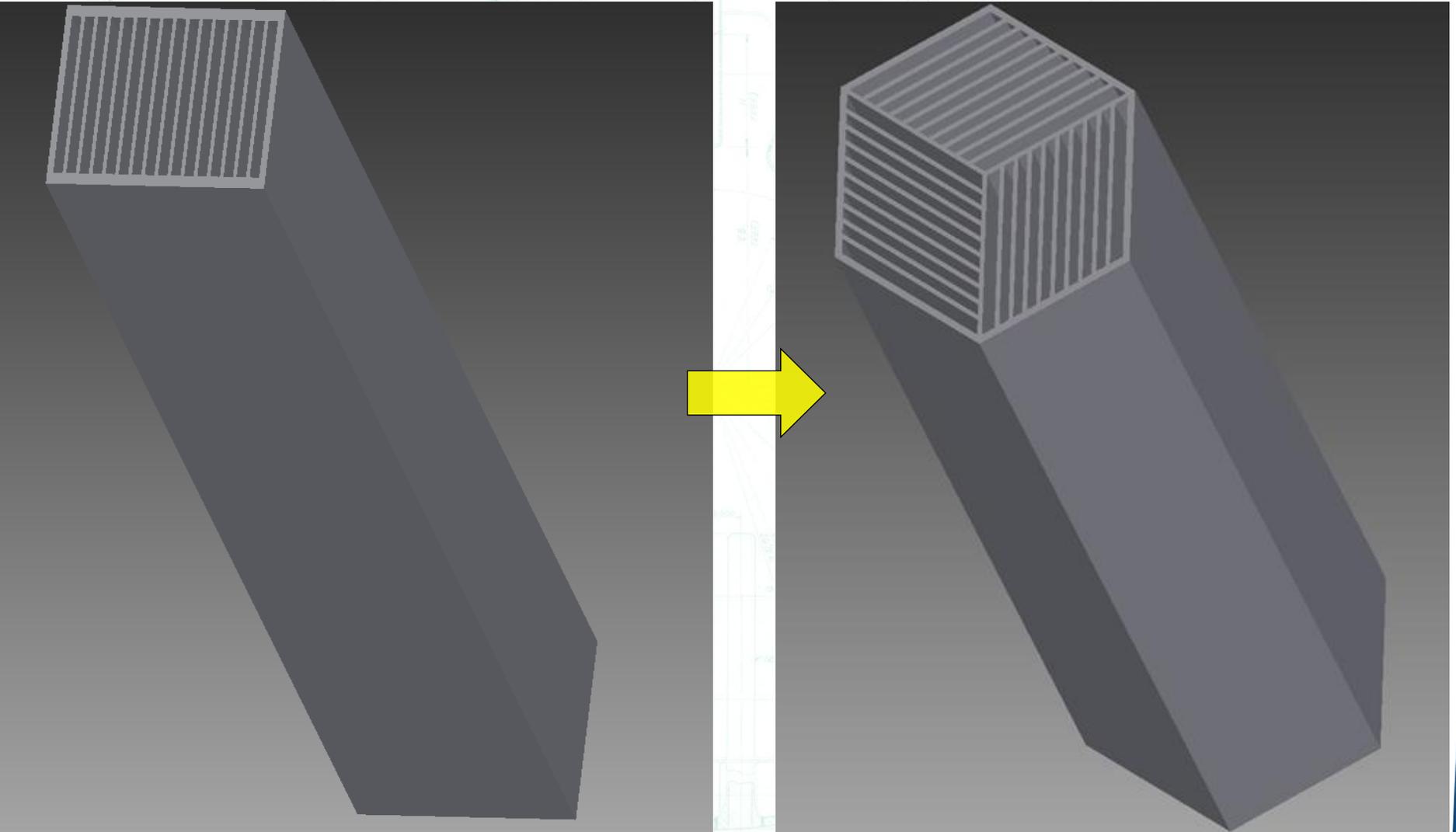


Split-core Design (NBSR-2)

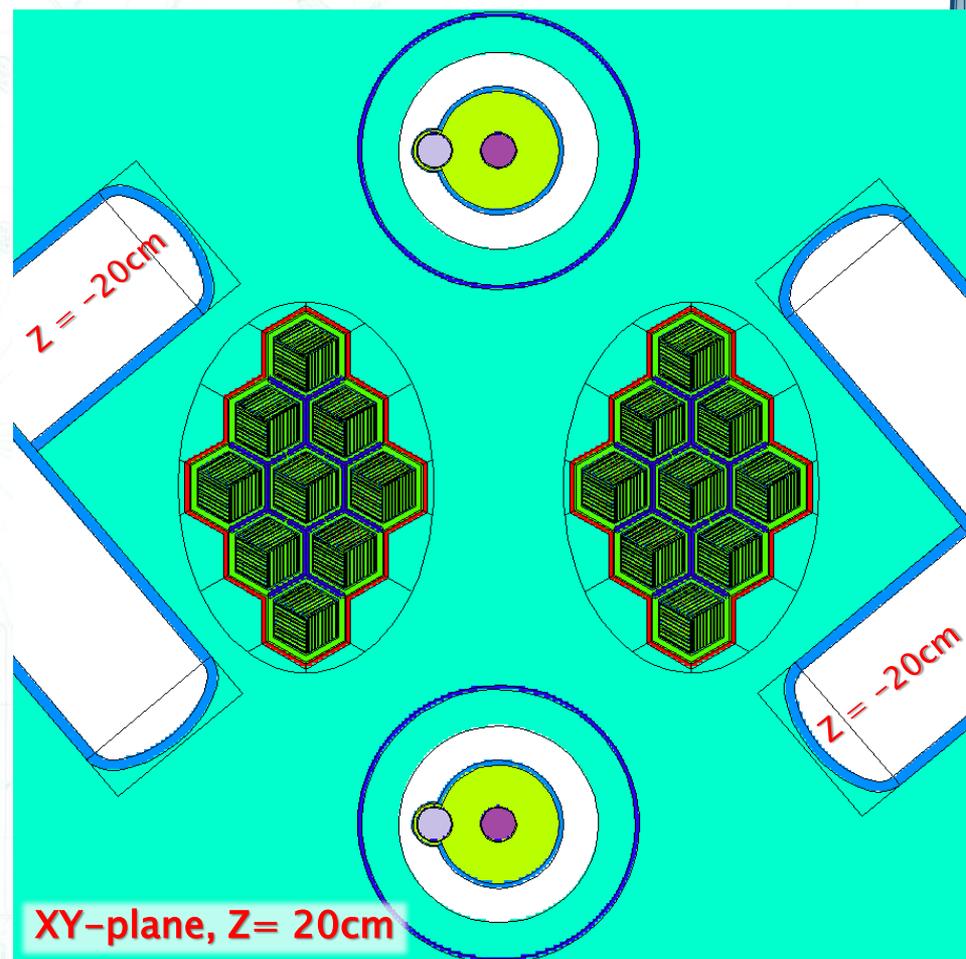
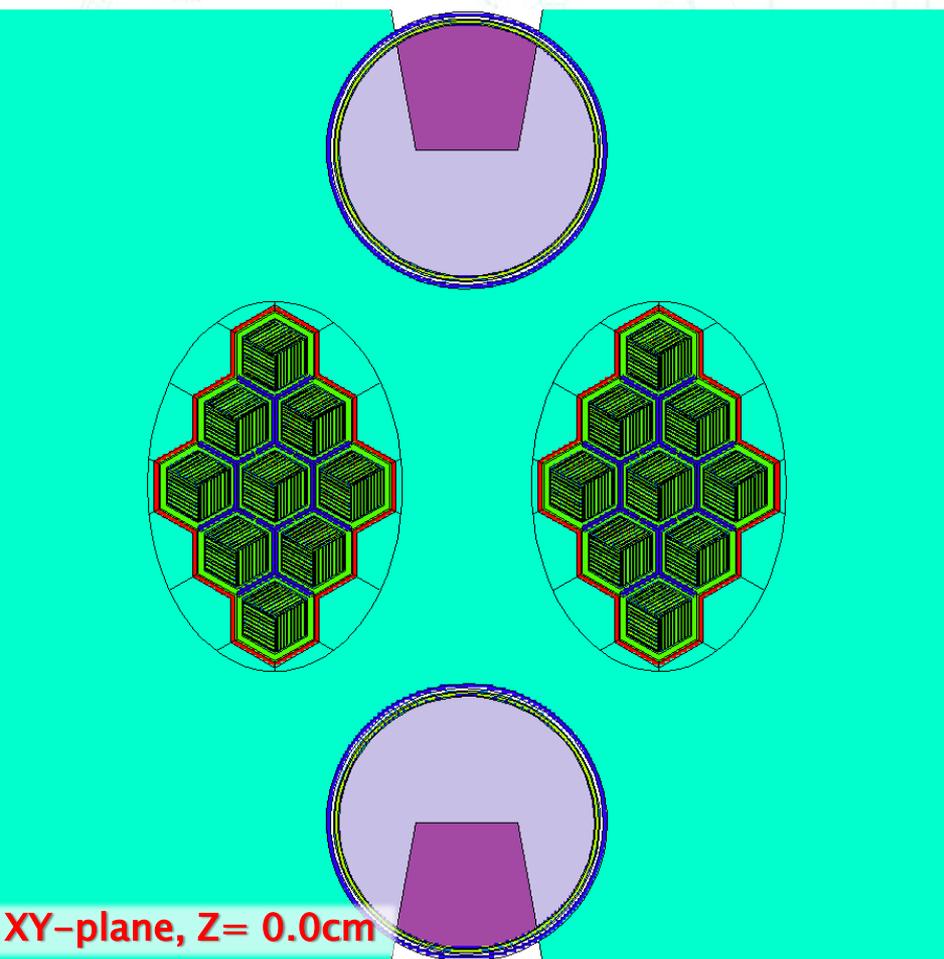
- ▶ Horizontal flux trap
- ▶ Low enriched uranium fuel
- ▶ <0.5m across both cores
- ▶ More efficient thermal flux trapping
- ▶ Reduction of fast flux at CNS tubes
- ▶ Approximately doubles capacity for CN facilities



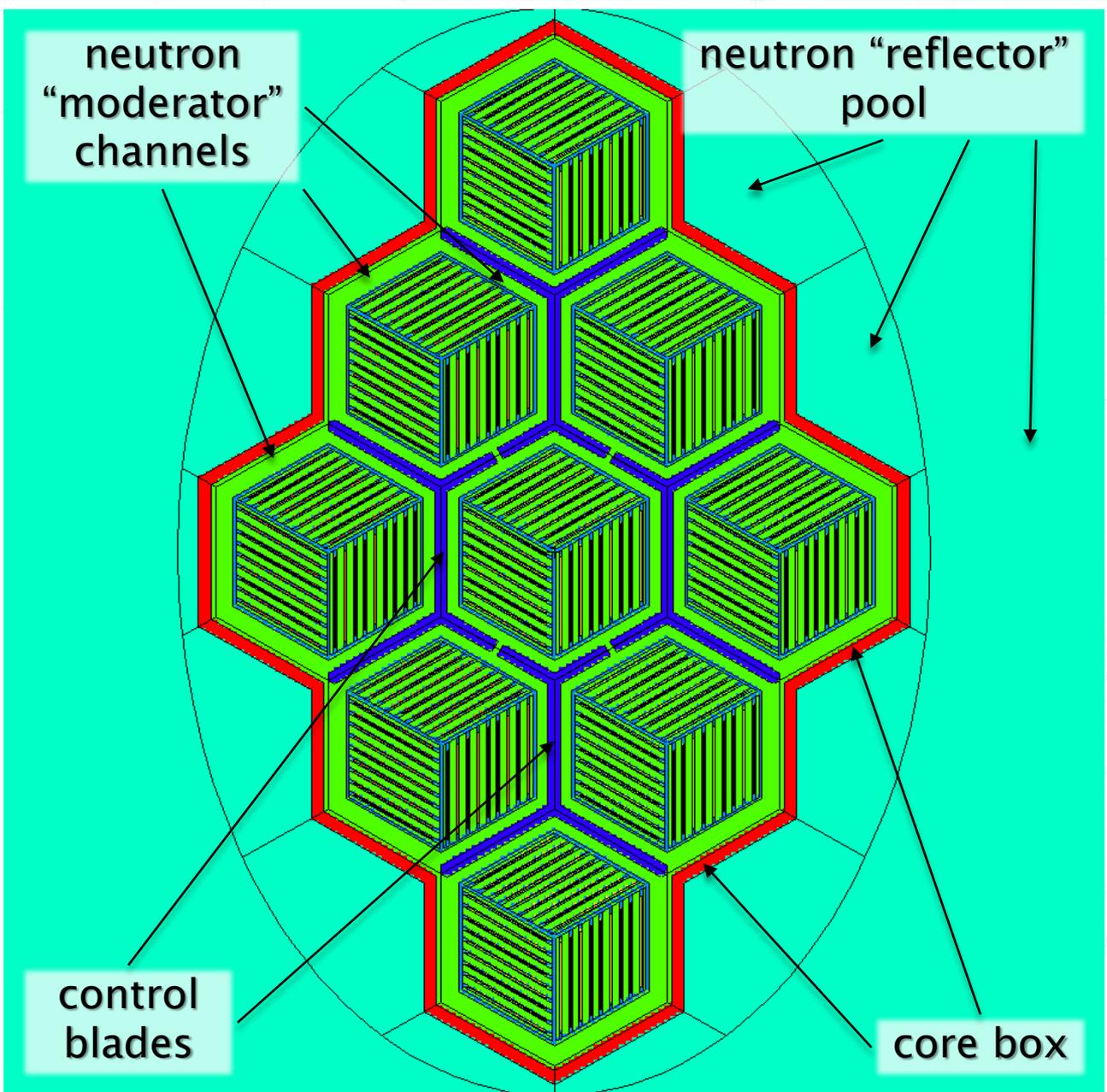
Proposition: Hexagonal Fuel Elements



CESR Design – Inside the Reflector Barrel



Rhombic Core-Half



neutron
"moderator"
channels

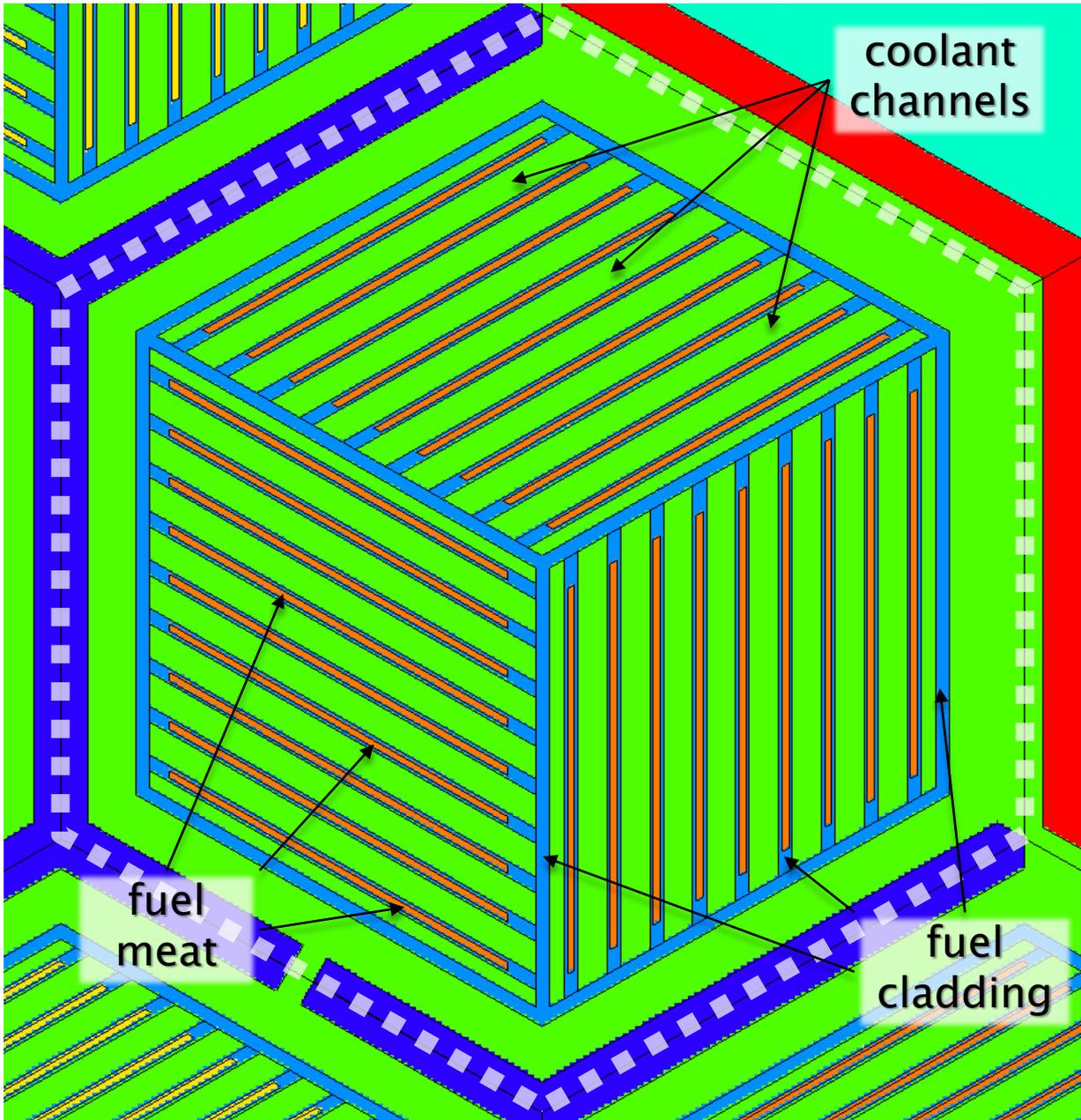
neutron "reflector"
pool

control
blades

core box

-  D₂O (heavy water)
-  H₂O (light water)
-  Zircaloy-4
-  Natural Hafnium
-  Aluminum-6061
-  U₃Si₂ "meat" batches

Hexagonal Fuel Element



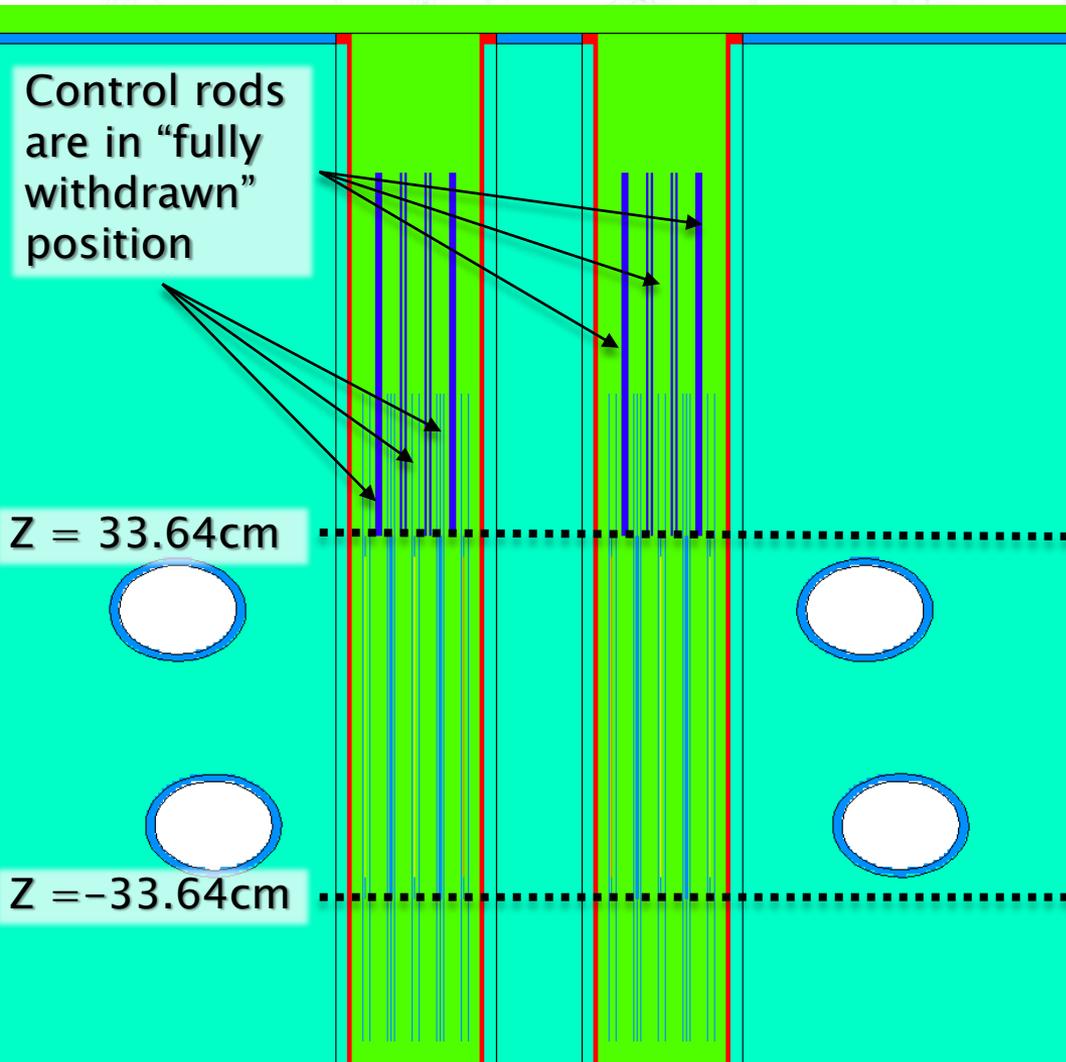
coolant channels

fuel meat

fuel cladding

-  D₂O (heavy water)
-  H₂O (light water)
-  Zircaloy-4
-  Natural Hafnium
-  Aluminum-6061
-  U₃Si₂ "meat" batches

Control Rod Thickness Selection



1 mm-thick rods:

32.1% $\Delta k/k$ total worth at SU

35.0% $\Delta k/k$ total worth at EOC



**Above NRC standards
for NBSR**

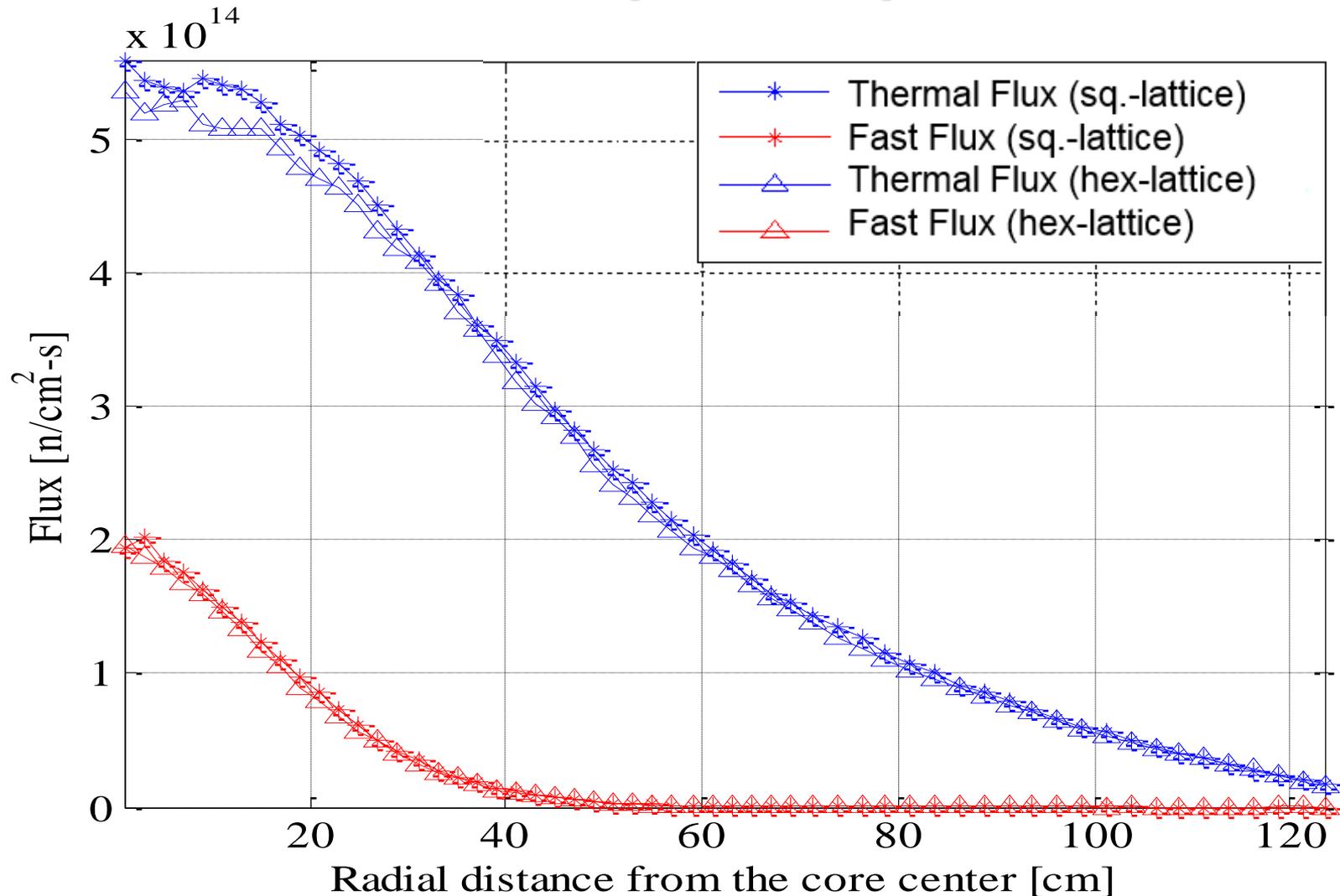
SU $\rho_{\text{ex}} = 8.27\% \Delta k/k$

EOC $\rho_{\text{ex}} = 1.58\% \Delta k/k$

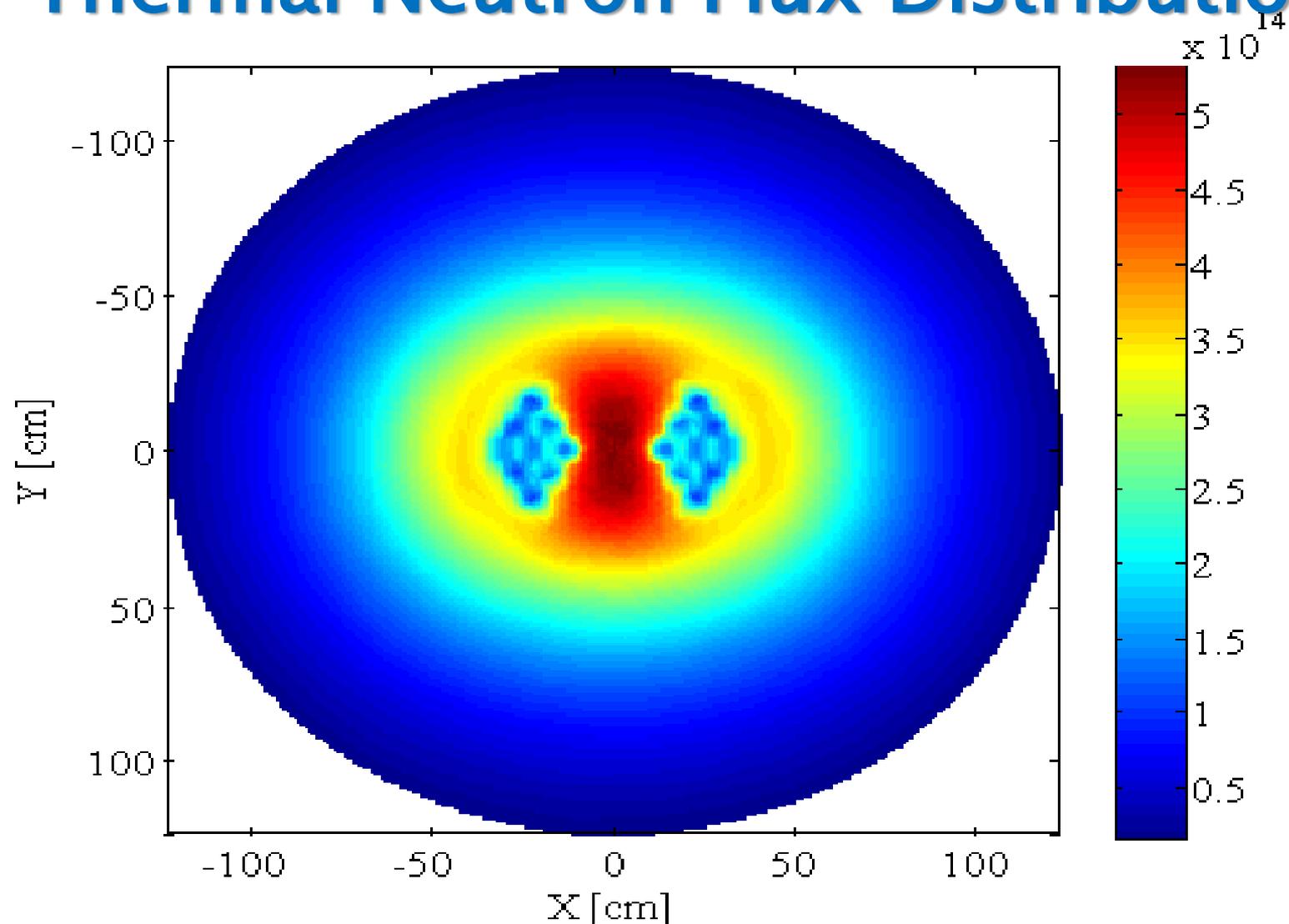
SU SDM = 19.63% $\Delta k/k$

EOC SDM = 25.04% $\Delta k/k$

Flux Trap Comparison



Thermal Neutron Flux Distribution



Flux Heavyweight Champs



Max thermal flux to operating power ratio

■ NBSR	$2.00E+13$
■ ATR	$4.00E+12$
■ HFIR	$2.35E+13$
■ CESR	$2.50E+13$
■ ILL	$2.57E+13$

All Hail CESR

- ▶ **-5.5%** fuel, and low-enriched \$ 
- ▶ **-13.1%** FE size; compact but complex \$ 
- ▶ **-13.5%** aluminum cladding mass \$ 
- ▶ **+0.23%** neutron multiplication (K_{eff}) \$ 
- ▶ **Room for control rods!**

Questions?

NIST

**National Institute of
Standards and Technology**

U.S. Department of Commerce

