

## INTRODUCTION

- Monte Carlo (MC) approach became inefficient for nuclear applications requiring a large number of repeated transport calculations.
- Multi-cycle equilibrium core development, the very first task encountered by reactor physicists, is one of the time-consuming problems of this type with MC approaches.
- An efficient and self-consistent approach, PRELIM approach, is developed to reduce the computational overhead on MC models when applied to feasibility studies in multi-cycle core design and analysis.
- The primary objective of this work is to provide a simplified but rigorous shortcut to quickly generate an equilibrium core configurations for routine reactor calculations using MC models, particularly for feasibility or optimized studies on a new reactor design.
- The approach starts with an initial estimate of the fuel material for an equilibrium core at the end of cycle (EOC) given basic core design parameters.
- The initial values of the core inventories are adjusted in subsequent iterations using reaction rates of interest and thermal fluxes calculated by MC simulation.
- At the end, fuel contents in the startup (SU) and beginning of cycle (BOC) cores can also be produced by using the results in EOC, fuel cycle length and core configuration.
- The goal of the approach is to generate fuel inventories of these selected materials for equilibrium cores at SU, BOC, and EOC respectively. The overwhelming fissionable isotopes such as U-235, U-238, Pu-239 are explicitly treated as well as the most significant fission product poisons such as Xe-135 and Sm-149.

## THE PROCEDURE OF THE PRELIM APPROACH

### Step 1: Initial Values of EOC Model

- The consumed fissile material U-235 at EOC can be estimated based on the fuel cycle length and power rate of the reactor. The buildup of Pu-239 and depletion of U-238 at EOC can also be estimated accordingly.
- Saturated Xe-135 concentration at EOC:  $N_x^s = \frac{(\gamma_x + \gamma_l) \Sigma_f}{\sigma_a^x} \approx \frac{(\gamma_x^{25} + \gamma_l^{25}) \sigma_f^{25} N_{25} + (\gamma_x^{49} + \gamma_l^{49}) \sigma_f^{49} N_{49}}{\sigma_a^x}$
- Saturated Sm-149 concentration at EOC:  $N_s^s = \frac{\gamma_p \Sigma_f}{\sigma_a^s} \approx \frac{\gamma_p^{25} \sigma_f^{25} N_{25} + \gamma_p^{49} \sigma_f^{49} N_{49}}{\sigma_a^s}$
- Other fission product poisons at EOC:  $\sigma_a^p N_p = \sigma_a (N_p^0 - N_{25}^0) \frac{\sigma_a^{25}}{\sigma_a}$ , where  $\sigma_a = 50$  barn
- An optional "filler" material, Bi-209, is used to account for the rest of burned fuel mass to preserve the same fuel density as fresh fuel.

### Step 2: Iterations on EOC Model

- Update Xe-135 concentration at EOC:  $N_x^t = \frac{(\gamma_x + \gamma_l) R_f}{\lambda_x + R_x / N_x} = \frac{(\gamma_x^{25} + \gamma_l^{25}) R_f^{25} + (\gamma_x^{49} + \gamma_l^{49}) R_f^{49}}{\lambda_x + R_x / N_x}$
- Update Sm-149 concentration at EOC:  $N_s^t = N_s \frac{\gamma_p R_f}{R_s} = N_s \frac{\gamma_p^{25} R_f^{25} + \gamma_p^{49} R_f^{49}}{R_s}$
- Update B-10 concentration at EOC for minor FP poisons:  $N_b^t = \frac{(\sigma_b \cdot 10^{-24}) (N_{25}^0 - N_{25}^t) \phi_{th} \sigma_a^{25} N_b}{R_b}$
- Update consumed U-235 mass at EOC:  $m_{25} = \frac{N_{25}^0}{N_A} M_{25} = \frac{R_{25} V T_c}{N_A} M_{25}$ , where  $V$  is the fuel volume,  $T_c$  is the fuel cycle length,  $M_{25}$  is the atomic mass of U-235,  $N_A$  is the Avogadro constant.
- Update Pu-239 concentration at EOC:  $N_{49} = N_{49}^{SU} e^{-\lambda_{49} T_c} + R_{238} \left[ \frac{1 - e^{-\lambda_{49} T_c}}{\lambda_{49}} + \frac{e^{-\lambda_{49} T_c} - e^{-\lambda_{39} T_c}}{\lambda_{49} - \lambda_{39}} \right]$

Note: The highlighted quantities in the equations are MC tallies from the previous iteration.

### Step 3: Startup (SU) Core Model

- For the SU core, there is no Xenon in any fuel, and there is no Sm, Pu, B nor Bi in fresh fuels. If the period between cycles is a week or so, we can assume Pm-149 has all converted to Sm-149, and Np-239 has all converted to Pu-239.
- Sm-149 concentration at SU:  $N_p^s = N_p^{EOC} = \frac{\gamma_p \Sigma_f \phi_0}{\lambda_p} = \frac{\gamma_p R_f}{\lambda_p} = \frac{\gamma_p^{25} R_f^{25} + \gamma_p^{49} R_f^{49}}{\lambda_p}$ ,  $N_s^{SU} = N_s^{EOC} + N_p^{EOC}$
- Pu-239 concentration at SU:  $N_{39}^s = N_{39}^{EOC} = \frac{\sigma_{39} N_{25} \phi_0}{\lambda_{39}} = \frac{R_{39}}{\lambda_{39}}$ ,  $N_{49}^{SU} = N_{49}^{EOC} + N_{39}^{EOC}$

- The concentration of all other main constituents at SU can be assumed to be unchanged to the one at EOC in the previous burnt cycle.
- Step 4: BOC Core Model
- The BOC core here is defined as the SU core with addition of equilibrium concentration of Xe-135 in the fuel. The mass concentration of Xe-135 at EOC can be used as the one at BOC.
  - For simplicity, the Sm-149 and Pu-239 concentrations at BOC are obtained as the average of the SU and EOC values for a specific fuel material.

## NUMERICAL EXAMPLE – OPAL LIKE CORE

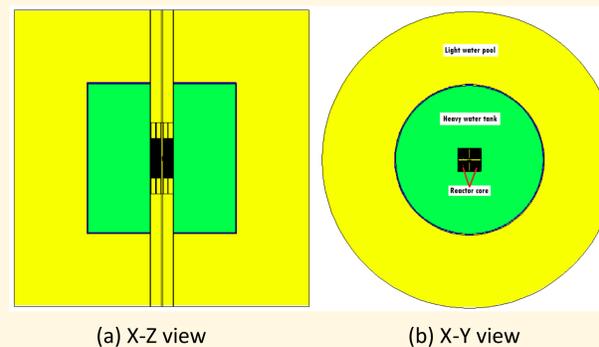


Fig. 1. A Schematic view of cutaway side-plane (left) and mid-plane (right) of the reactor.

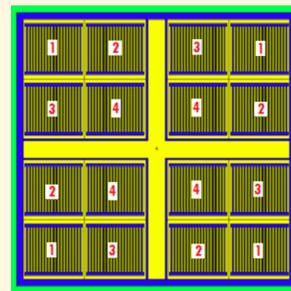


Fig. 2. A symmetric 4 x 4 FE layout core. The loading and shuffling scheme for fuel elements in the core is shown as red numbers in the figure.

Table I. Core design Parameter by MCNP6.

Parameter	Data
Power rate (MW <sub>th</sub> )	20
Reactor type	Tank in a pool
Fuel cycle length (days)	30
Days between cycles	7
Fuel cycle batches	4
Fuel element (FE) layout	4 x 4
Fuel type	MTR
Number of fuel plates per FE	17
Fuel material	U <sub>3</sub> Si <sub>2</sub>
Fuel enrichment (%)	19.75
Fuel density (g/cc)	6.52
Fuel volume per FE (cc)	6.52
Reactor coolant/moderator	Light water
Reactor reflector	Heavy water
Biological and thermal shielding	Light water pool

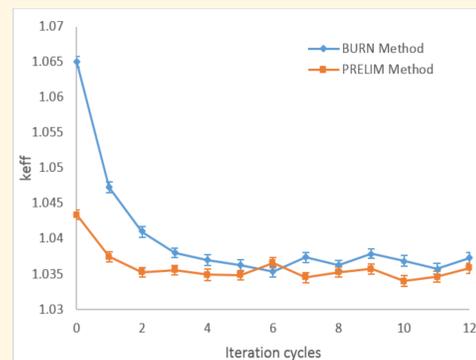


Fig. 3. The  $k_{eff}$  changes with iterative cycles in both approaches. The  $k_{eff}$  yielded from the two approaches have significant difference in the first few iterations, this is mainly because the BURN approach used all fresh fuel at the starting point. After about 4 iterations, the two  $k_{eff}$  curves both asymptotically converge to roughly the same value at EOC.

Table II. Comparison of  $k_{eff}$  at SU, BOC, and EOC.

Stage	BURN	PRELIM	Difference
SU	1.11535 ± 0.00084	1.11442 ± 0.00090	0.00093
BOC	1.07756 ± 0.00075	1.07521 ± 0.00083	0.00235
EOC	1.03729 ± 0.00083	1.03583 ± 0.00076	0.00146

The computational time demanded by the BURN approach is far more than the time needed in the PRELIM approach. In this problem, with the same number of starting particles provided for the  $k_{code}$  calculation in MCNP (200 active cycles with 5000 particles per cycle), the average computation time is about 200 minutes per iteration cycle in the BURN approach, while the proposed PRELIM approach only takes about 6 minutes to complete one iteration cycle calculation. Note the time compared here is the wall clock time on executing MCNP6 in a single desktop with 8 processor CPUs at 3.40 GHz.

Table III. Prediction of mass fractions of some key isotopes in burnt fuels at EOC.

		U-235	Pu-239	Xe-135	Sm-149
Once burnt fuel	BURN	1.27E-01	1.09E-03	8.63E-07	6.95E-06
	PRELIM	1.27E-01	1.19E-03	8.78E-07	7.31E-06
	Difference (%)	-0.61	8.51	1.78	5.17
Twice burnt fuel	BURN	1.10E-01	2.05E-03	7.66E-07	6.46E-06
	PRELIM	1.08E-01	2.19E-03	7.81E-07	6.54E-06
	Difference (%)	-1.58	7.10	1.86	1.22
Third burnt fuel	BURN	9.40E-02	2.74E-03	6.69E-07	5.94E-06
	PRELIM	9.14E-02	2.87E-03	6.72E-07	5.70E-06
	Difference (%)	-2.75	4.75	0.46	-4.06
Fourth burnt fuel	BURN	7.85E-02	3.19E-03	5.75E-07	5.36E-06
	PRELIM	7.58E-02	3.27E-03	5.62E-07	4.81E-06
	Difference (%)	-3.39	2.63	-2.32	-10.34

		1.04	0.97	1.04	1.04	
		1.05	0.97	1.04	1.05	BURN PRELIM Diff (%)
		-0.81	0.53	-0.24	-0.56	
		1.03	0.95	0.95	0.97	
		1.04	0.94	0.94	0.97	
		-0.38	0.92	1.06	0.36	
		0.97	0.95	0.95	1.03	
		0.97	0.94	0.94	1.04	
		0.09	1.10	1.02	-0.31	
		1.04	1.04	0.97	1.04	
		1.05	1.04	0.97	1.05	
		-1.02	-0.59	0.08	-0.85	

Fig. 4. The power factors of fuel elements predicted by the two approaches. A group of three values are shown for each fuel element: The first value is the power factor predicted by the BURN approach, the second value is the one predicted by the PRELIM approach, and the last one gives the relative difference between these two. Colors in the figure indicates the magnitude of the normalized power of the FE.

## SUMMARY

- A fast and self-consistent approach, PRELIM approach, is presented to quickly achieve multi-cycle equilibrium core for feasibility studies in new reactor design using MC models.
- The computational time required to produce an equilibrium core, as shown in the example problem, is significantly reduced comparing to the approach introduced by the latest MCNP code.
- The primary advantage of the approach is that it enables conceptual core design calculations in a repeated manner with sufficient accuracy on key design performance parameters such as  $k_{eff}$  flux and power distribution, etc.
- The approach is desirable in core feasibility studies but once a conceptual design is chosen, more rigorous methods are needed for fuel depletion analyses and the reactor safety analysis.