PID Zone table TLCCR Last verified in 2006						
	Zone limit	P	I	D	Manual output (%)	Power
1	25	150	50	10	0	10
2	50	35	20	2	0	100
3	120	43	7	40	0	100
4	220	43	15	40	0	100
5	230	43	20	40	0	100
6						
7						
8						
9						
10						